

Synthesis of PCDTBT-Based Fluorinated Polymers for High Open-Circuit Voltage in Organic Photovoltaics: Towards an Understanding of Relationships between Polymer Energy Levels Engineering and Ideal Morphology Control

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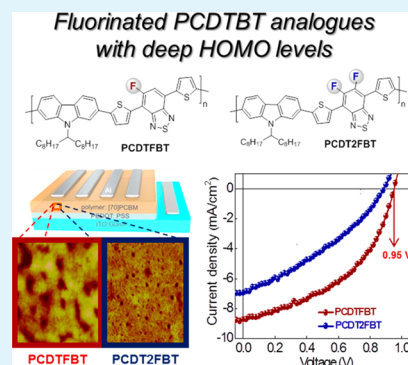
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Supporting Information

ABSTRACT: The introduction of fluorine (F) atoms onto conjugated polymer backbone has verified to be an effective way to enhance the overall performance of polymer-based bulk-heterojunction (BHJ) solar cells, but the underlying working principles are not yet fully uncovered. As our attempt to further understand the impact of F, herein we have reported two novel fluorinated analogues of PCDTBT, namely, PCDTFBT (1F) and PCDT2FBT (2F), through inclusion of either one or two F atoms into the benzothiadiazole (BT) unit of the polymer backbone and the characterization of their physical properties, especially their performance in solar cells. Together with a profound effect of fluorination on the optical property, nature of charge transport, and molecular organization, F atoms are effective in lowering both the HOMO and LUMO levels of the polymers without a large change in the energy bandgaps. PCDTFBT-based BHJ solar cell shows a power conversion efficiency (PCE) of 3.96 % with high open-circuit voltage (V_{OC}) of 0.95 V, mainly due to the deep HOMO level (-5.54 eV). To the best of our knowledge, the resulting V_{OC} is comparable to the record V_{OC} values in single junction devices. Furthermore, to our delight, the best PCDTFBT-based device, prepared using 2 % v/v diphenyl ether (DPE) additive, reaches the PCE of 4.29 %. On the other hand, doubly-fluorinated polymer PCDT2FBT shows the only moderate PCE of 2.07 % with a decrease in V_{OC} (0.88 V), in spite of the further lowering of the HOMO level (-5.67 eV) with raising the number of F atoms. Thus, our results highlight that an improvement in efficiency by tuning the energy levels of the polymers by means of molecular design can be expected only if their truly optimized morphologies with fullerene in BHJ systems are materialized.

KEYWORDS: bulk-heterojunction (BHJ) solar cells, 2,7-carbazole, PCDTBT, fluorination, low bandgap polymers, organic photovoltaics



1. INTRODUCTION

Rapid and drastic advances in the performance of polymer-based bulk-heterojunction (BHJ) solar cells brighten the vision of organic photovoltaics for flexible, light-weight, and ultralow-cost electronic devices by inkjet printing and roll-to-roll processes.^{1–7} It is well-known that the intrinsic properties of semiconducting polymers play determining roles in the overall performances of polymer BHJ solar cells. Thereby, research activities on new materials development have been almost exclusively focused on creating low bandgap polymers via donor (D)–acceptor (A) approach, so as to harvest more sunlight, which leads to higher short-circuit current density (J_{SC}).^{3,8–14} However, a major drawback in lowering the bandgap of polymers is the moderate open-circuit voltage (V_{OC}), caused by their shallow highest occupied molecular orbital (HOMO) energy levels.

In this regard, poly(2,7-carbazole-*alt*-dithienylbenzothiadiazole) (PCDTBT, see Figure 1) is a superior example for a deep HOMO (-5.50 eV) as required by the “ideal” π -conjugated polymers, which is a crucial prerequisite to achieve a high V_{OC} and outstanding stability against oxidation.^{12,15–18} Nevertheless, as reported, the inherent disadvantages of PCDTBT, such as slightly limited absorption range and relatively low carrier mobility led to the mediocre J_{SC} .^{12,15–18}

In attempts to further optimize its light-harvesting and charge-transporting ability, we recently reported various PCDTBT-based structural derivatives, such as ladder-type PCDTBT¹⁹ and naphthothiadiazole and selenophene analogues

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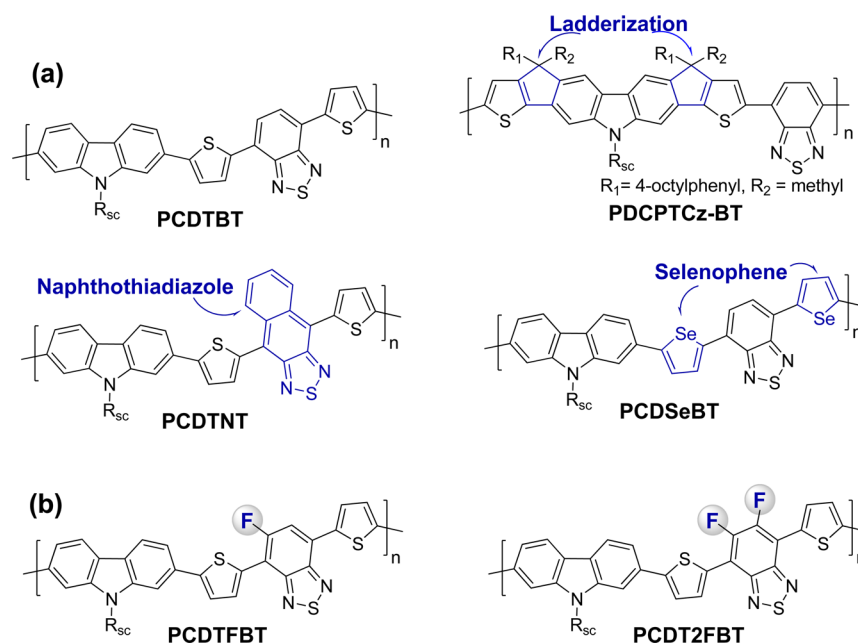
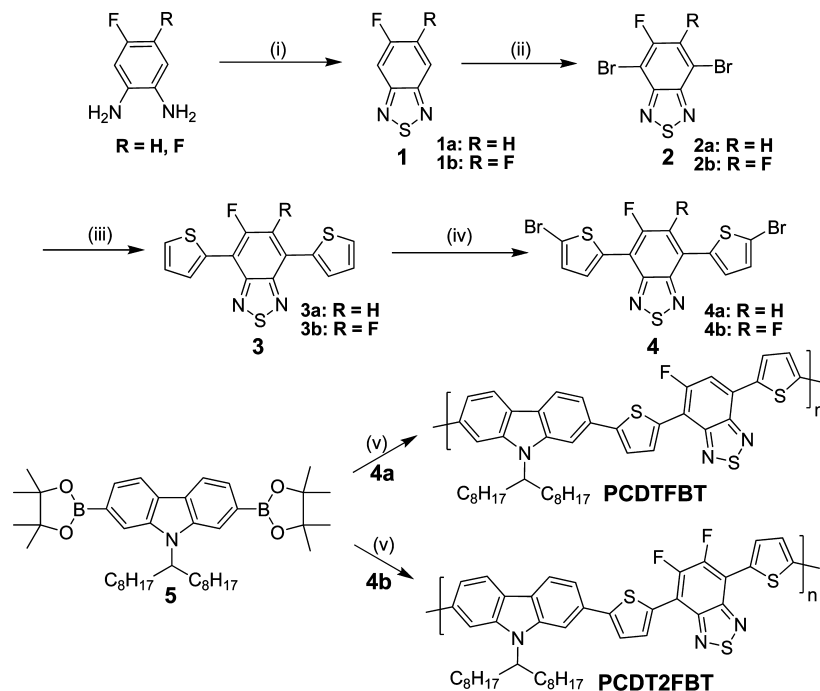


Figure 1. Chemical structures of (a) PCDTBT-based polymeric semiconductors studied by our research group and PCDTBT shown on the top/left and (b) novel fluorinated analogues of PCDTBT (PCDTFBT and PCDT2FBT) in the present study. R_{sc} = solubilizing alkyl chain.

Scheme 1. Synthetic Routes of PCDTFBT and PCDT2FBT^a



^aReagents and reaction conditions: (i) DCM, Et_3N , SOCl_2 , 0 °C, dropwise, reflux, 5 h, 75%; (ii) HBr, Br_2 , reflux, 120 °C, 48 h, 67%; (iii) 2-tributylstannyl thiophene, toluene, $\text{Pd}(\text{pPh}_3)_4$, microwave, 140 °C, 3 h, 78%; (iv) NBS, THF, RT, 12 h, 86%; (v) toluene, $\text{Pd}(\text{dba})_3$, $\text{P}(o\text{-tolyl})_3$, aqueous K_3PO_4 , Aliquat 336, 72 h.

of PCDTBT,^{20,21} respectively (the structures shown in Figure 1). However, even in the successful demonstration regarding the extended absorption with deep-lying HOMOs, the resulting polymers did not yield devices with correspondingly high performances. This is probably a result of macroscopic state of matter for the polymers (solubility, molecular weight, polydispersity, and purity) and the morphological problems for given polymer/fullerene systems.

Recently, the introduction of fluorine (F) atoms onto conjugated polymer backbone has been proven to be an effective way to enhance the efficiency of BHJ solar cells.^{22–34} The cause for this observation generally accounts for the lowering of the polymer HOMO energy level as well as the possible formation of the secondary bonding (e.g. C–F...H, F...S, and C–F... π_F) through inter- or intramolecular interactions. However, the actual dominating factors in the efficiency

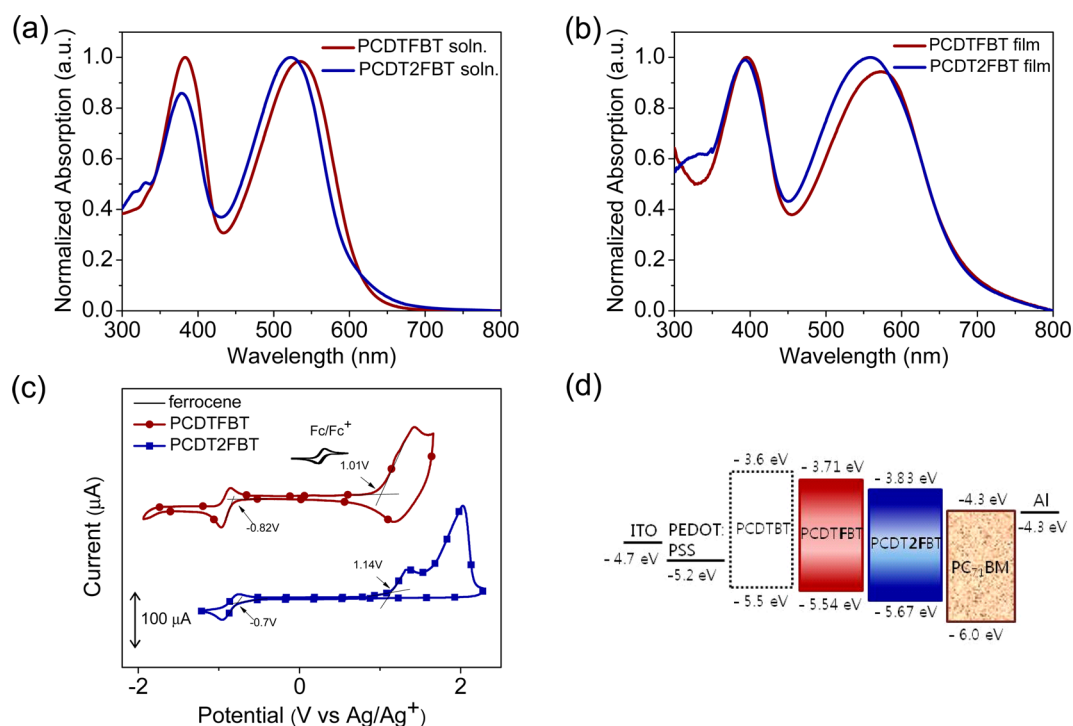


Figure 2. (a) Solutions and (b) thin films absorbance spectra of PCDTFBT and PCDT2FBT, (c) cyclic voltammograms of the fluorinated polymer thin films on Pt electrodes in 0.1 M Bu₄NPF₆/CH₃CN at a scan rate of 50 mV s⁻¹, and (d) energy level diagrams of PCDTFBT and PCDT2FBT relative to the reported PCDTBT in the solution-processed conventional BHJ devices.

enhancement are not very clear and vary, depending on the systems.^{22–25,29,30,32–36}

In this research, as another challenge for finding the success of molecular modification to PCDTBT backbone, we have firstly synthesized a series of its fluorinated analogues (PCDTFBT and PCDT2FBT) as shown in Figure 1, not only to investigate the effects of fluorination on the properties of PCDTBT but also to further uncover the underlying working principles of F atoms on each of the three photovoltaic parameters (V_{OC} , J_{SC} , and fill factor (FF)).

2. RESULTS AND DISCUSSION

2.1. Synthesis and Characterization. Scheme 1 shows the synthetic routes to prepare the intermediates and fluorinated target polymers. From mono- and difluoro-phenylenediamine as starting materials, **1a** and **1b** were prepared by an intramolecular cyclization with thionyl chloride in triethylamine, respectively.³⁷ Then, the corresponding dibromo compounds **2a** and **2b** were obtained by using bromine and hydrobromic acid. Under microwave-assisted condition, Pd-catalyzed Stille-type coupling reaction either of **2a** or **2b** and 2-tributylstannylthiophene gave **3a** or **3b**. Then, the addition of *N*-bromosuccinimide (NBS) to either of **3a** or **3b** in chloroform finished the synthesis of the dithienyl-fluorinated benzothiadiazole monomers (**4a** and **4b**).³⁸

On the other hand, the diboronic ester co-monomer **5** based on 2,7-carbazole was synthesized according to the reported procedures.¹⁸ Suzuki coupling polymerization using either of **4a** or **4b** and **5** in the presence of Pd₂(dba)₃/P(*o*-tolyl)₃ as catalyst/ligand produced the corresponding polymers (PCDTFBT (1F) and PCDT2FBT (2F) are used to abbreviate mono- and di-fluorinated versions, respectively). Details of synthesis of monomers, polymerization, and their characterizations are given in the Experimental Sections.

Both the polymers were purified by successive Soxhlet extractions with methanol, acetone, hexane, and chloroform. Gel-permeation chromatography (GPC) analysis against polystyrene standard exhibited exhibits a number-averaged molecular mass (M_n) of 11.0×10^3 and 31.5×10^3 g mol⁻¹ and polydispersity indices (PDIs) of 1.39 and 2.05 for PCDTFBT and PCDT2FBT, respectively. In addition, the polymers were structurally characterized by a combination of ¹H and ¹⁹F NMR spectra (see Supporting Information Figure S9–S12).

Thermogravimetric analysis (TGA) shows that the onset decomposition temperatures (T_d) with 5 % weight loss of PCDTFBT and PCDT2FBT are around 450 and 437 °C, respectively (see Supporting Information Figure S13), indicating good thermal stability under nitrogen atmosphere. This implies that devices fabricated with the fluorinated polymers would be as much as stable as those of PCDTBT that are both stable in air at room temperature and capable of withstanding high temperatures for extended periods of time.^{17,18}

2.2. Optical and Electrochemical Properties. Figure 2a and b show the UV–vis absorption spectra of PCDTFBT and PCDT2FBT in chlorobenzene (CB) solution and as thin films, respectively. Both the polymers exhibit two distinct absorption bands; a one at the high-energy region (270–400 nm), originating from the localized π – π^* transition and a relatively broader one at the low-energy region (420–610 nm) induced by a typical intramolecular charge-transfer (ICT), as typically observed in D–A polymers including nonfluorinated analogous PCDTBT.¹⁸

Going from solution to the solid state, both the polymers have nearly identical features in their high-energy bands, while the low-energy bands are bathochromically shifted, implying the increased π -stacking form as well as electronic interactions in the solid state.^{11,39} Notably, introducing more F atoms on the polymer backbone makes the maxima (λ_{max}) of the

polymers blue-shifted, that is, λ_{max} value of the PCDT2FBT film is 13 nm blue-shift from that of PCDTFBT. A similar effect was reported in fluorine-substituted oligomers and polymers.^{29,31,34,40} The spectroscopic data of the polymers are summarized in Table 1, where the optical bandgap ($E_{\text{g}}^{\text{opt}}$) of

Table 1. Optical and Electrochemical Properties of the Polymers

polymer	$\lambda_{\text{max}}^{\text{soln}}$ (nm)	$\lambda_{\text{max}}^{\text{film}}$ (nm)	$E_{\text{g}}^{\text{opt}}$ (eV) ^a	HOMO (eV) ^b	LUMO (eV) ^b	$E_{\text{g}}^{\text{elec}}$ (eV) ^c
PCDTFBT	382, 535	395, 573	1.82	-5.54	-3.71	1.83
PCDT2FBT	378, 522	392, 560	1.82	-5.67	-3.83	1.84

^aCalculated from the absorption band edge of the polymer films, $E_{\text{g}}^{\text{opt}} = 1240/\lambda_{\text{edge}}$. ^bThin films were deposited on Pt electrodes with the solution of *n*-Bu₄NPF₆ in CH₃CN, versus Fc/Fc⁺ at 50 mV s⁻¹. HOMO and LUMO were estimated from the onset oxidation and reduction potentials, respectively. ^c $E_{\text{g}}^{\text{elec}}$ (eV) = |LUMO - HOMO| (eV).

the two polymers was determined from the onset of absorption (λ_{onset}). It is worth noting that despite the difference observed in λ_{max} values of the two polymers, the λ_{onset} values are almost unchanged, resulting in the same optical bands of 1.82 eV that is relatively lower than that of the nonfluorinated PCDTBT (1.88 eV). This can be partly attributed to a change in the polymer chain packing via the additional non-covalent interactions with a greater number of F atoms.

Figure 2c shows cyclic voltammogram (CV) of the polymer thin films in acetonitrile and the CV data are summarized in Table 1. The details for the measurements are given in Experimental Section. The CV curves of both PCDTFBT and PCDT2FBT cast films reveal quasi-reversible oxidation and reversible reduction behaviors. The HOMOs for PCDTFBT and PCDT2FBT are estimated to be -5.54 and -5.67 eV based on their onset redox potentials, respectively, and both are lower in energy than those of PCDTBT (-5.5 eV). These results are in agreement with the previous reports that fluorination leads to the lowering of the polymer HOMO level.^{31,34,41} Thereby, both the polymers are expected to impart better air stability as well as a higher V_{OC} in BHJ solar cells than that of the PCDTBT-based devices.

When comparing singly versus doubly fluorinated polymers, accompanied by the further decrease on the HOMO observed by increasing the number of F atoms, PCDT2FBT yields LUMO energy levels at 0.12 eV lower than the PCDTFBT (-3.71 eV), resulting in a similar electrochemical bandgap (~1.83 eV). The estimated electrochemical bandgaps coincide well with the optical bandgaps measured for these polymers. In addition, the energy level positions of PCDTFBT and PCDT2FBT in BHJ solar cells together with those of PCDTBT are illustrated as shown in Figure 2d.

2.3. Computational Calculation. To understand the minimum-energy conformations and molecular orbital distributions by varying the number of F atoms, the optimized structures were computed by using density functional theory (DFT) calculation at B3LYP/6-31G level. The dioctyl alkyl chain on the model system was replaced by a methyl group for simplicity.

Among the three possible conformations of the structural dithienylbenzothiadiazole (DTBT) unit as positioning for the S atoms between the flanking thiophene and BT units (e.g., syn-syn, anti-anti, and syn-anti), the anti-anti conformers for both the DTFBT and DT2FBT, as shown in Figure 3a and b, show energetically stable molecular geometry with the lowest total energy in each single basic unit. Additionally, the dihedral angles between the BT core and the neighboring thiophene units are calculated to be less than 1°, contributing to the high molecular planarity for each polymer (see the top of Figure 3c and d). Figure 3c and d also show the molecular orbital distributions of HOMO and LUMO isosurfaces for each model dimer. HOMOs for both the models are well-delocalized over the whole conjugated backbone, while LUMOs are mainly distributed on the electron accepting BT blocks. We also observed the similar trends in the DFT calculation for the model trimers (see Figure S14–S16 in Supporting Information).

2.4. Organic Thin-Film Transistors (OTFTs) Characteristics. To test the charge-carrier transport capability of PCDTFBT and PCDT2FBT, typical bottom-gate/top-contact organic thin-film transistors (OTFTs) were fabricated by solution-processed spin-coating method. Figure 4 exhibits the output and transfer curves of the OTFTs tested with PCDTFBT and PCDT2FBT, showing typical *p*-type semi-

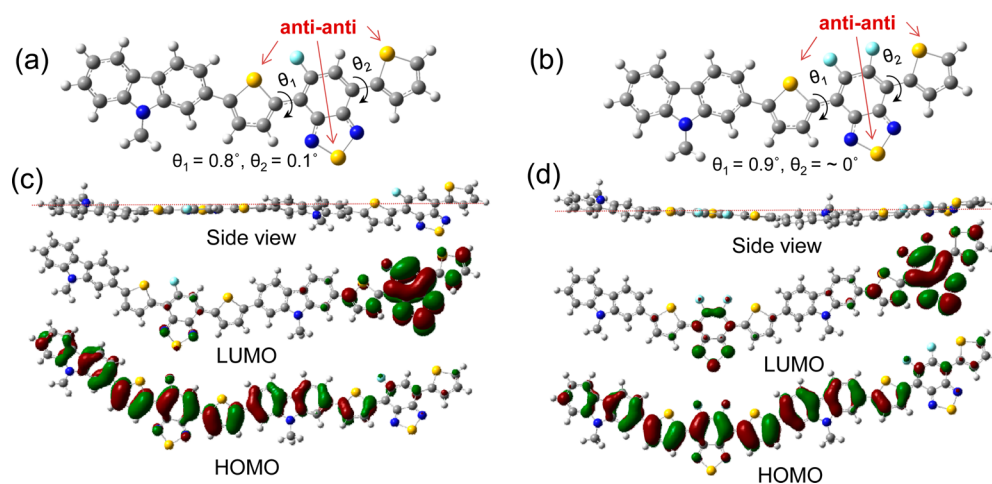


Figure 3. Optimized geometries with the lowest total energy of CDTFBT (a) and CDT2FBT (b). Side views and charge-density isosurfaces for the HOMO and LUMO levels of PCDTFBT (c) and PCDT2FBT (d) dimers (B3LYP/6-31G).

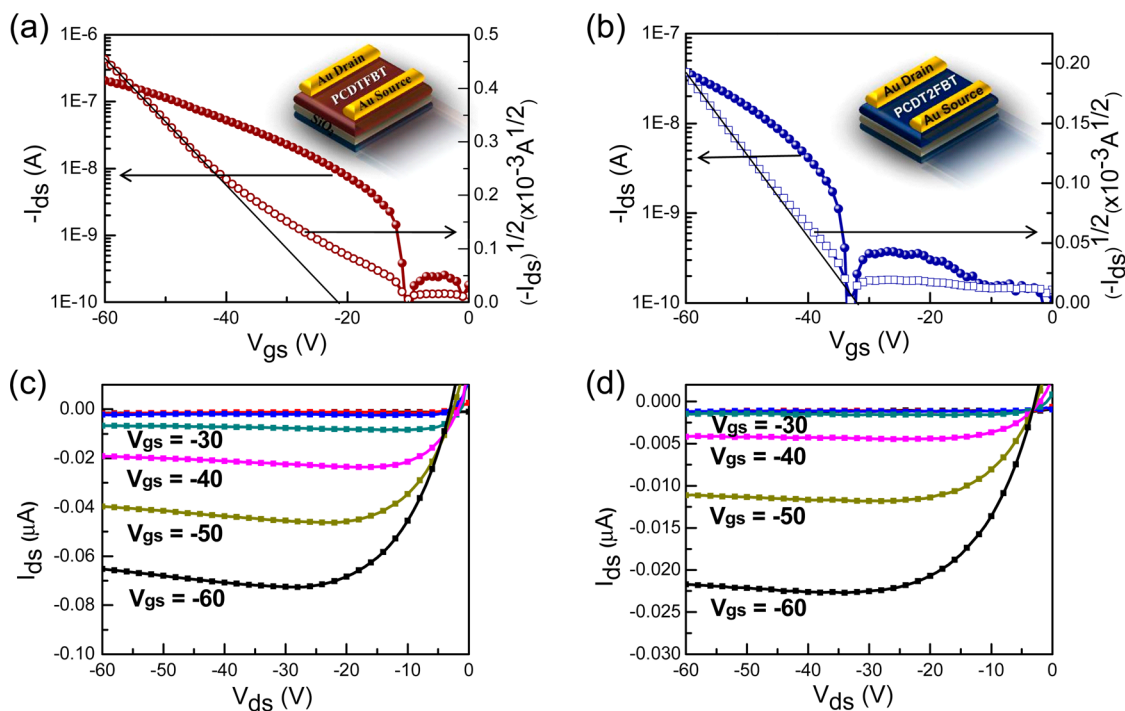


Figure 4. (a, b) Transfer curves in the saturated regime and (c, d) output characteristics for each OFET device ($L = 50 \mu\text{m}$, $W = 2950 \mu\text{m}$) based on PCDTFBT and PCDT2FBT, respectively. Insert: Schematic device configuration.

conductor behaviors. The hole mobilities were estimated from the slope of drain-to-source current $|I_{ds}|^{1/2}$ as a function of the gate voltage (V_{gs}) in the saturation regime. The PCDTFBT and PCDT2FBT-based OTFTs show the hole mobilities of $3.03 (\pm 1.5) \times 10^{-4} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and $9.50 (\pm 2.6) \times 10^{-5} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, threshold voltages (V_{Th}) of -20.85 and -30.28 V and on/off current ratios (I_{on}/I_{off}) of 8.60×10^2 and 2.25×10^2 , respectively.

Since Yu and coworkers reported the effect of the net dipole moment on pseudocharge transfer characteristics in D–A polymers,^{42,43} we also calculated for the ground to excited state dipole change for both fluorinated DTBTs and single repeat units of each polymer using time-dependent self consistent field (TD-SCF) method in the same basis set (see Figure S17 and Table S1 in Supporting Information), to propose a possible explanation for the superior OTFTs performance of PCDTFBT, as compared to PCDT2FBT. However, to certainly shed light on the validity of a correlation between the mobility and net dipole moment, perhaps more experimental evidence and detailed theoretical calculations in various polymers remain as the subject of future study.

2.5. Bulk-Heterojunction Solar Cell Performance.

Photovoltaic effects of PCDTFBT and PCDT2FBT were investigated in BHJ solar cells with the conventional device configuration of glass/ITO/PEDOT:PSS/polymer:PC₇₁BM/Al. The blend ratios (w/w) of polymer and PC₇₁BM were controlled from 1:1 to 1:4. To find a best condition, the photovoltaic properties were systematically screened in different solvents, concentrations, additives, and spin-coating speeds. Among such various conditions, the device performance was optimized when the blend was spin-coated with a ratio of 1:4 (w/w) by chlorobenzene (CB). The performances of both the polymers-based devices are considerably improved as a result of thermal annealing protocols. This is in contrast to

PCDTBT:PC₇₁BM system, in which thermal annealing reduced the photovoltaic parameters.^{12,44}

Figure 5a shows current density-voltage (J – V) curves of photovoltaic devices based on PCDTFBT and PCDT2FBT, respectively under AM 1.5 G illumination from a calibrated solar simulator with irradiation intensity of 100 mW cm^{-2} and the parameters are listed in Table 2. In the pristine cells, the power conversion efficiencies (PCEs) of both the PCDTFBT- and PCDT2FBT-containing devices (PCE = 1.29–1.95 %) are limited by the unoptimized interpenetrating polymer/fullerene network. Upon optimization of the active layer morphology via the thermal annealing at $150 \text{ }^\circ\text{C}$, PCDTFBT-based device exhibits the PCE of up to 3.96 %, with a J_{SC} of 9.04 mA cm^{-2} , a V_{OC} of 0.95 V, and a FF of 0.46. Although the performance of PCDTFBT-based device is somewhat lower than that from the reference cell based on PCDTBT:PC₇₁BM for the sake of comparison (see Figure S18 and Table S2 in Supporting Information), the higher V_{OC} value (0.95 V) of PCDTFBT as compared with PCDTBT agrees with a lower-lying HOMO level. Furthermore, this V_{OC} value is nearly equaled the highest V_{OC} values for PCDTBT-based PSCs reported to date.^{45–47} Note that, in stark contrast to PCDTBT:PC₇₁BM system in which thermal annealing reduced the overall efficiency (see Figure S21 and Table S7 in Supporting Information), the performance of the fluorinated polymers-based devices for this study is considerably improved as a result of thermal treatment.

To further explore their devices performance, the effects of various solvent additives (1,8-diiodooctane (DIO), 1,4-butanedithiol (BDT), 1-chloronaphthalene (CN), 1,8-octanedithiol(ODT), diphenyl ether (DPE)) on the PCDTFBT:PC₇₁BM (1:4 (w/w)), as well as polar solvent treatments (methanol and ethanol) were investigated (see Table S3–S4 in Supporting Information). In addition, considering the fact that for a given polymer structure, batch-to-batch variations in solubility, molecular weight, polydisper-

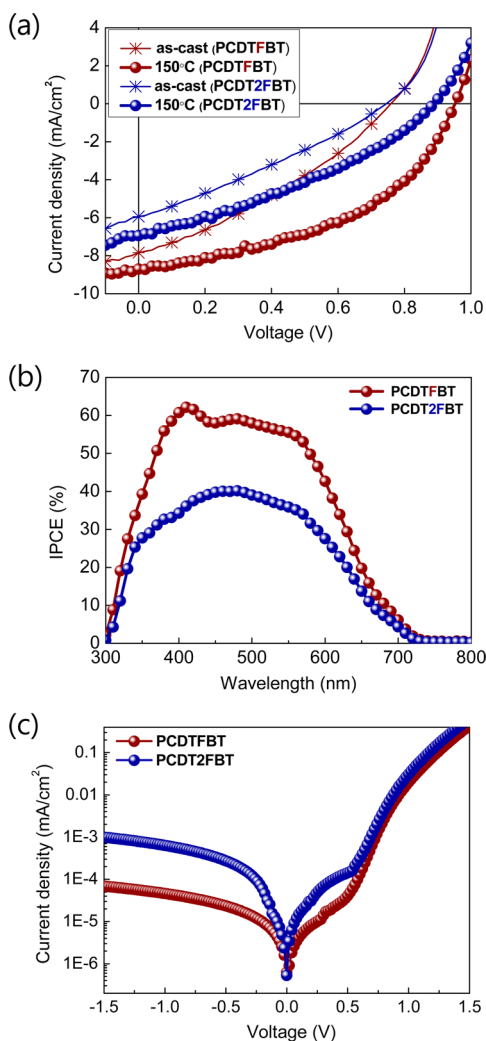


Figure 5. (a) Current density–voltage (J – V) characteristics and (b) incident photon-to-current efficiency (IPCE) of conventional devices with the blends of PCDTFBT:PC₇₁BM and PCDT2FBT:PC₇₁BM (1:4 w/w). (c) J – V characteristics in the dark for the blends of PCDTFBT:PC₇₁BM and PCDT2FBT:PC₇₁BM (1:4 w/w).

sity, and purity could lead to different processing properties and performance, we prepared various polymeric fractions through diverse strategies (e.g., Stille coupling, the utilization of microwave-assisted heating protocol, use of tiny amounts of catalyst, variation of solution concentrations, and replacement of Pd₂(dba)₃ with Pd(PPh₃)₄ as a catalyst, fractionation of the polymers by pre-GPC) (see Table S5 in Supporting Information). Interestingly, among the various attempts aforementioned, we find adding 2 % (v/v) DPE into the chlorobenzene solution of PCDTFBT:PC₇₁BM prior to spin coating, the PCE dramatically increased up to 4.29 % (Figure 6,

see Table S3–S5 for all other detailed photovoltaic performances in Supporting Information).

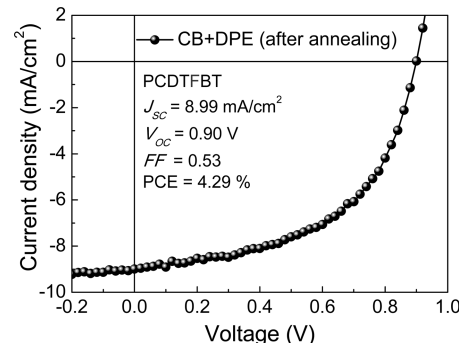


Figure 6. J – V characteristics of the device based on PCDTFBT:PC₇₁BM blend with DPE (2% (v/v)) as an additive.

PCDTFBT in the inverted architecture (ITO/ZnO/polymer:PC₇₁BM/MoO₃/Au) employed in this study is inferior performance to that of the best typical solar cells above, because of the reduced J_{SC} and FF (see Figure S19, S20, and Table S6 in Supporting Information), however it delivers the same V_{OC} value (0.95 V). This is an expected result, considering the effect of F atoms as discussed in the Introduction. Naively, one may therefore expect the doubly-fluorinated PCDT2FBT-based device to have a further improved V_{OC} relative to that of PCDTFBT. However, the device based on PCDT2FBT is best PCE of only 2.07 %, accompanied by the moderate photovoltaic characteristics (J_{SC} = 6.94 mAcm⁻², a FF = 0.34, and even the decreased V_{OC} = 0.88 V).^{25,27}

We measured the J – V curves in the dark to characterize the relation between the diode (reverse bias) saturation current density (J_0) and the V_{OC} using the devices based on PCDTFBT:PC₇₁BM and PCDT2FBT:PC₇₁BM, respectively. The J_0 , extracted from the intercept on the vertical axis from the logarithmic current curve with respect to voltage (Figure 5c), falls from around 10⁻³ to 10⁻⁴ mAcm⁻² with decreasing the number of fluorine atoms. Taking into account the following equation; $V_{OC} = n_{if} k_B T / q [\ln ((J_{SC} / J_0) + 1)]$, where J_0 is the dark saturation current density, k_B is the Boltzmann constant, T is the temperature, and n_{if} is the ideality factor.^{48,49} The n_{if} was calculated to be 2.20 for the PCDTFBT:PC₇₁BM device and 2.18 for the PCDT2FBT/PC₇₁BM device, respectively, from the slope of J – V curves under dark condition in the space-charge-limited regime (see Figure S25 in Supporting Information) using the following equation: $n_{if} = [(k_B T / q) \times (\partial \ln J / \partial V)]^{-1}$.^{50,51} Typical value of n_{if} is 2 (or less)⁵² and the n_{if} of PCDTBT has been reported to be around 2.^{53,54} PCDTFBT-based device shows the lower J_0 value, leading to the higher V_{OC} value than PCDT2FBT-based device.

Table 2. Summary of Solar Cell Characteristics of PCDTFBT and PCDT2FBT

active layer ^a	thickness (nm)	annealing temp (°C) ^b	J_{SC} (mA cm ⁻²)	V_{OC} (V)	FF	PCE (%) ^c
PCDTFBT:PC ₇₁ BM	180	w/o	5.94	0.74	0.29	1.29 (1.16 ± 0.3)
		150	9.04	0.95	0.46	3.96 (3.68 ± 0.2)
PCDT2FBT:PC ₇₁ BM	146	w/o	7.84	0.76	0.33	1.95 (1.75 ± 0.1)
		150	6.94	0.88	0.34	2.07 (1.82 ± 0.3)

^apolymer:PC₇₁BM = 1:4 w/w. ^b10 min. ^cThe photovoltaic parameters of the best performing devices are shown. The average values and standard deviations of the PCE based on more than 10 devices for each batch are also given in the parentheses.

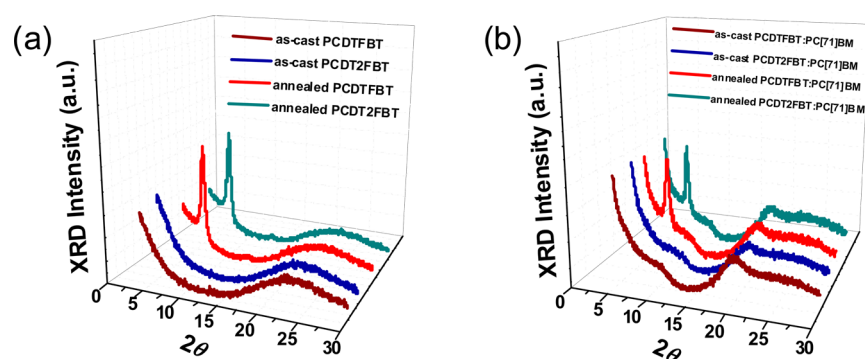


Figure 7. XRD patterns obtained from (a) pristine thin films of PCDTFBT and PCDT2FBT without and with thermal annealing and (b) blend films of PCDTFBT:PC₇₁BM and PCDT2FBT:PC₇₁BM (1:4 w/w) without and with thermal annealing at 150 °C on SiO₂/Si substrates.

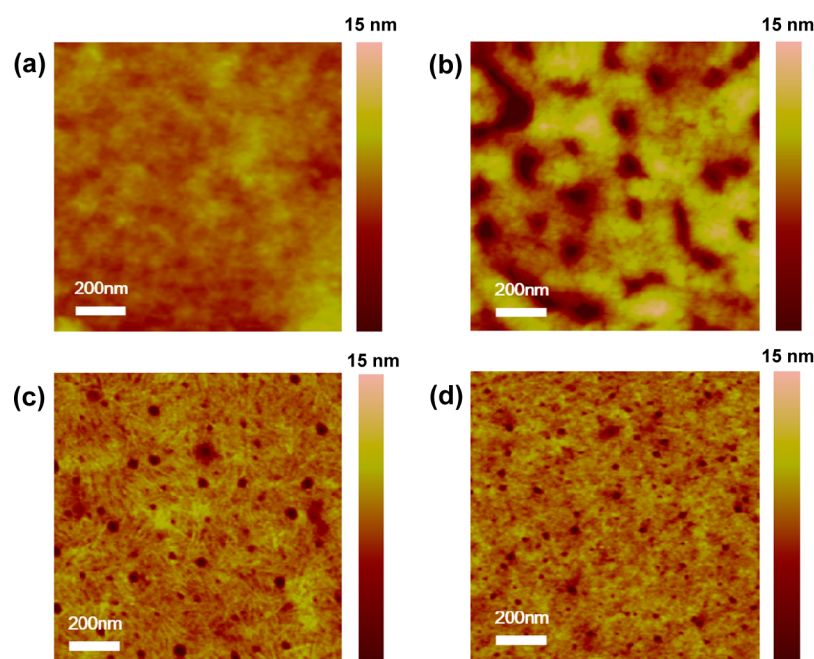


Figure 8. Surface morphology of blend films based on PCDTFBT:PC₇₁BM (1:4 w/w) without (a) and with thermal annealing (b) and PCDT2FBT:PC₇₁BM (1:4 w/w) without (c) and with thermal annealing (d).

The PCE with the limited V_{OC} of PCDT2FBT-based BHJ cells is still puzzling, however this suggests that other factors caused by inadequate morphology between D and A components beyond the contributor based solely on energy levels of HOMO and LUMO can be involved in the overall PCEs. A plausible explanation is that a formation of aggressive PCDT2FBT crystallinity via the sufficient driving force for C–F...H, and F...S, and C–F... π_F interactions as well as the fluorophobicity effect²⁹ for fullerene molecules is detrimental to the morphology quality in BHJ system, leading to a reduced shunt resistance^{55,56} and increased bimolecular recombinations.^{57–60}

To further verify the accuracy of the measurement, incident photon-to-current efficiency (IPCE) spectra were measured for the corresponding best devices. As depicted in Figure 5(b), both the polymers show IPCE contributions at wavelengths in the range from 300 to 700 nm. PCDTFBT shows relatively higher photoconversion efficiencies of ~60 % than those of PCDT2FBT (~40 %) throughout their absorption ranges. The integrated J_{SC} from IPCE data agrees well with the data from J – V curves. Almost quenched photoluminescence (PL) data for

both polymer in polymer:PC₇₁BM blends indicated that not only does the efficient photoinduced charge transfer occur, but also this loss of photocurrent cannot be assigned to exciton diffusion limitations (see Supporting Information Figure S26).

The hole and electron mobilities of the fluorinated polymer:PC₇₁BM blend systems (1:4 (w/w)) were measured by the space-charge-limited current (SCLC) method, as shown in Supporting Information Figure S24 (see Supporting Information Table S10). The hole (μ_h) and electron mobilities (μ_e) for PCDTFBT:PC₇₁BM blend were obtained to be 2.87×10^{-4} and 1.64×10^{-4} cm² V⁻¹ s⁻¹ with the thermal annealing, respectively, which are about an order of magnitude higher than those of PCDT2FBT blend ($\mu_h = 3.49 \times 10^{-5}$ and $\mu_e = 7.27 \times 10^{-5}$ cm² V⁻¹ s⁻¹). The charge-carrier mobilities such as higher and more balanced values can roughly track the trend in overall PCE of both the polymers.²⁰

2.6. Thin-Film Morphology. To further determine the influence of the fluorine substitutions on the bulk morphology, X-ray diffraction (XRD) analysis was used to examine the thin films of each pure polymer and as-spun blends of polymer:PC₇₁BM, respectively (Figure 7). The XRD patterns

from the PCDTFBT and PCDT2FBT-only films at 22.68° and 23.33° respectively, show the $d(010)$ reflections, characteristic of the π - π stacking of the polymer backbones,⁶¹ while there are no observable (100) reflection. On the other hand, both the annealed films exhibit significant sharpening and intensification of the (100) reflections ($2\theta = 6.54^\circ$ for PCDTFBT and 6.58° for PCDT2FBT), along with the presence of the slightly shifted (010) peaks. Notably, the observed π -stacking distances ($d(010) = 3.8$ – 3.9 Å) of both the as-spun and annealed films of the polymers are shorter than that of the reported PCDTBT film ($d(010)^{\text{PCDTBT}} = 4.4$ Å),¹² evidencing a closer molecular ordering of the fluorinated polymers. When PC₇₁BM is blended with the polymers, it is clear that the molecular packing either along the side-chain or the π -stacking directions seems to be changed. The diffraction peaks caused by PC₇₁BM crystallites were not detected from pure PC₇₁BM-only films in our control experiments (see Supporting Information Figure S27). This is in contrast with other works in which the sharp crystalline PC₇₁BM peaks can be observed at $\sim 19.2^\circ$.^{62,63} On the other hand, it is interesting to point out that we observe the new diffractions at $2\theta = 19.0$ – 19.3° ranges in all the blended films, leading to a significant broadening of the peaks appearing around 17–24°. A possible explanation for this is that the PC₇₁BM molecules can diffuse through the polymer matrix and form large single crystals in the blend systems. In addition, the $d(100)$ -spacing peaks for both the annealed blend films are somewhat shifted, which is expanded by ~ 0.4 Å, compared to their corresponding their pristine polymer films. It is apparent that there is a co-existence of the (010) and (100) peaks for both the post-annealed polymers.

According to the XRD results, one can conclude that the thermal annealing leads to a reorientation of the polymers both at the surface and in the interior of the films, enhancing a preference in the face-on orientations. This is probably of consequence for better photovoltaic device performance on the devices presented here via the use of the thermal annealing.

We also investigated the film morphology of the polymer blend films processed with and without thermal annealing by using atomic force microscopy (AFM). From the height images (Figure 8), the annealed surface processed PCDTFBT (rms = 2.54 nm) is rougher than that without annealing (rms = 0.38 nm), attributed to a morphology of appropriate phase separation with fullerene aggregates as well as a interpenetrating D and A domains.⁶⁴ In the both before and after annealing cases of the PCDT2FBT-based film, the AFM reveals uniform and smooth surfaces (0.47–0.53 nm) and the interpenetrating networks are not difficult to be distinguished. The more favorable morphology of PCDTFBT:PC₇₁BM blend films after the thermal annealing can mainly contribute to the high performance of this polymer, as compared to the PCDT2FBT-based devices. Note that PCDTBT film shows smaller rms values being almost unchanged upon the annealing process (0.18–0.26 nm) (see Supporting Information Figure S28).

3. CONCLUSION

In summary, the synthesis of two novel fluorinated analogues of PCDTBT, namely, PCDTFBT (1F) and PCDT2FBT (2F), designed by either singly- or doubly-fluorination of the BT unit on the repeat unit, have been described, aiming to render favorable properties for the lowering of the polymer HOMO energy levels as well as the creation of the secondary bonding toward further improving the photovoltaic parameters. Both experimental results and theoretical calculations have shown

that the incorporation of F atoms to the polymer backbone can fine-tune the polymer energy levels, charge-carrier transport capability, and molecular packing. The resulting polymers show the desirable deeper HOMOs (-5.54 to -5.67 eV) and LUMOs (-3.71 to -3.83 eV) than its nonfluorinated PCDTBT (HOMO = -5.5 eV and LUMO = -3.6 eV), possibly allowing a high V_{OC} and J_{SC} . On the basis of the PCDTFBT systems, BHJ solar cells with a PCE as high as 3.96 % have been realized by noticeably increasing the V_{OC} of 0.95 V, which ties close to the hitherto reported highest V_{OC} values of PSCs based on PCDTBT derivatives. In the quest to further improve the PCEs, the PCDTFBT-based device processed with 2 % (v/v) DPE solvent additive exhibits an increase in the PCE of up to 4.29 %.

Regarding the relative deeper-lying HOMO level via the multi-fluorination, the device derived from PCDT2FBT is expected to show better performance with the further improved V_{OC} value. Nevertheless, the only moderate PCE of 2.07 % with even the somewhat decrease in V_{OC} (0.88 V) is observed. Therefore, the results shown in this study indicate that the successful application of F atoms to any conjugated polymer for BHJ solar cells can only be realized only with a truly optimized morphology that varies from one polymer/fullerene system to the other. Though investigations to further understand the impact of the F atoms on the morphology, self-assembly behavior, and exciton-related dynamics are currently underway, it is still believed that the triumph morphology remains on the top of research priorities for highly efficient BHJ systems.

4. EXPERIMENTAL SECTION

4.1. Synthesis of 5-Fluoro-2,1,3-benzothiadiazole (1a). 4-Fluoro-1,2-phenylamine (5 g, 39.6 mmol) was dissolved in 50 ml of dry dichloromethane (DCM). Then, triethylamine (23 mL, 163 mmol) was added. The reaction mixture was cooled to 0 °C. Thionyl chloride (SOCl₂) (6.0 ml, 82 mmol) was added dropwise. Then, reaction mixture was allowed to reflux for 5 h. After it was cooled to room temperature, the mixture was poured into ice-water and extracted with DCM. The organic layer was dried with MgSO₄ and the solvent was evaporated in vacuo. The product was purified by column chromatography on silica gel using hexane/DCM (10/2) as eluent. The isolated yield = 75 %. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 7.98 (dd, 1H, $J = 9.6, 5.4$ Hz), 7.60 (dd, 1H, $J = 9, 3$ Hz), 7.43 (td, 1H, $J = 9, 2.4$ Hz) (Supporting Information Figure S1). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 164.33, 162.65, 154.93, 151.98, 122.53, 121.40, 104.85, 104.69. Anal. Calcd for C₆H₃FN₂S: C, 46.74; H, 1.96; F, 12.32; N, 18.17; S, 20.80. Found: C, 46.53; H, 1.92; N, 17.92; S, 21.08.

4.2. Synthesis of 5,6-Difluoro-2,1,3-benzothiadiazole (1b). 1b was synthesized by following similar procedure to 1a; the isolated yield = 62 %. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 7.74 (t, 2H, $J = 9.0$ Hz) (Supporting Information Figure S2). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 154.67, 154.53, 153.07, 152.81, 150.78, 106.15, 105.04, 105.01. Anal. Calcd for C₆H₂F₂N₂S: C, 41.86; H, 1.17; F, 22.07; N, 16.27; S, 18.63. Found: C, 42.03; H, 1.09; N, 15.99; S, 18.47.

4.3. Synthesis of 4,7-Dibromo-5-fluoro-2,1,3-benzothiadiazole (2a). 1a (1.84 g, 11.9 mmol) and HBr (30 mL) were taken in a round bottom flask. 5.5 mL of bromine was added slowly. The reaction mixture was refluxed at 120 °C for 2 days. Then, it was cooled down to room temperature. The excess of bromine was quenched with saturated NaHSO₃ solution. The precipitate formed was filtered off and washed several times with water. The product was recrystallized two times from ethanol (the isolated yield = 67 %). ¹H NMR (600 MHz, CDCl₃): δ (ppm) 7.78 (d, 1H, $J = 7.8$ Hz) (Supporting Information Figure S3). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 160.91, 159.22, 152.73, 150.26, 123.93, 113.99, 98.25. Anal. Calcd for C₆HBr₂FN₂S: C, 23.10; H, 0.32; Br, 51.23; F, 6.09; N, 8.98; S, 10.28.

Found: C, 22.95; H, 0.29; N, 8.8; S, 10.05. MS (EI) Calcd: 311.8. Found: 312.

4.4. Synthesis of 4,7-Dibromo-5,6-fluoro-2,1,3-benzothiadiazole (2b). 2b was synthesized by following similar procedure to 2a; the isolated yield = 66 %. (Supporting Information Figure S4). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 152.69, 152.55, 150.96, 150.82, 148.81, 148.79, 148.78, 99.40, 99.35, 99.29, 99.24. Anal. Calcd for C₆Br₂F₂N₂S: C, 21.84; Br, 48.43; F, 11.52; N, 8.49; S, 9.72. Found: C, 21.60; N, 8.26; S, 9.53. MS (EI) Calcd: 329.8. Found: 330.

4.5. Synthesis of 4,7-Di(2'-thiophenyl)-5-fluoro-2,1,3-benzothiadiazole (3a). 2a (1 g, 3.2 mmol), trimethyl(thiophen-2-yl)stannane (2.69 g, 7.2 mmol), Pd(PPh₃)₄ (0.150 g, 0.129 mmol) were taken in a 30 mL microwave vial. Anhydrous toluene (20 mL) was injected. The mixture was then purged with nitrogen gas for 10 min. The vial was then sealed with a snap cap and subjected to the following reaction conditions in a microwave reactor (Anton Paar Monowave 300, 140 °C for 3 h). The reaction mixture was then cooled to room temperature. The solvent was evaporated and the product was purified by column chromatography (silica gel) using dichloromethane/hexane = 1:10 as the eluent (the isolated yield = 78 %). ¹H NMR (600 MHz, CDCl₃): δ (ppm) 8.26 (d, 1H, J = 3.6 Hz), 8.12 (d, 1H, J = 3.6 Hz), 7.77 (d, 1H, J = 13.2 Hz), 7.56 (d, 1H, J = 4.8 Hz), 7.50 (d, 1H, J = 5.5 Hz), 7.24 (t, 1H, J = 4.2 Hz), 7.21 (t, 1H, J = 4.2 Hz) (Supporting Information Figure S5). ¹³C NMR (150 MHz, CDCl₃): δ (ppm) 159.71, 158.02, 153.50, 149.76, 137.95, 132.44, 130.12, 128.39, 128.12, 127.93, 127.22, 125.97, 117.10, 111.27. Anal. Calcd. for C₁₄H₇FN₂S₃: C, 52.81; H, 2.22; F, 5.97; N, 8.80; S, 30.21. Found: C, 52.66; H, 2.17; N, 8.54; S, 29.95. MS (EI) Calcd: 317.9. Found: 318.

4.6. Synthesis of 4,7-Di(2'-thiophenyl)-5,6-fluoro-2,1,3-benzothiadiazole (3b). 3b was synthesized by following similar procedure to 3a; the isolated yield = 84 %. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 8.30 (d, 2H, J = 3.3 Hz), 7.62 (dd, 2H, J = 5.1, 0.9 Hz), 7.27 (t, 2H, J = 4.5 Hz) (Supporting Information Figure S6). Anal. Calcd for C₁₄H₆F₂N₂S₃: C, 49.98; H, 1.80; F, 11.30; N, 8.33; S, 28.60. Found: C, 49.69; H, 1.77; N, 8.12; S, 28.34. MS (EI) Calcd: 335.9. Found: 336.

4.7. Synthesis of 4,7-Bis(5'-bromo-2'-thiophenyl)-5-fluoro-2,1,3-benzothiadiazole (4a). 3a (0.3 g, 0.94 mmol) was dissolved in 40 mL of THF. N-bromosuccinimide (NBS) (0.402 g, 2.2 mmol) was added to the solution portion wise. The reaction mixture was stirred at room temperature for 12 h and water was added. Then the red-orange solid was filtered and washed several times with water and ethanol, and then dried under vacuum (the isolated yield = 86 %). ¹H NMR (600 MHz, CDCl₃): δ (ppm) 8.01 (d, 1H, J = 4.2 Hz), 7.80 (d, 1H, J = 4.2 Hz), 7.69 (d, 1H, J = 12.6 Hz), 7.18 (d, 1H, J = 3.6 Hz), 7.17 (d, 1H, J = 4.2 Hz) (Supporting Information Figure S7). Anal. Calcd for C₁₄H₃Br₂FN₂S₃: C, 35.31; H, 1.06; Br, 33.56; F, 3.99; N, 5.88; S, 20.20. Found: C, 35.66; H, 1.06; N, 5.7; S, 20.04. MS (EI) Calcd: 475.8. Found: 476.

4.8. Synthesis of 4,7-Bis(5'-bromo-2'-thiophenyl)-5,6-fluoro-2,1,3-benzothiadiazole (4b). 4b was synthesized by following similar procedure to 3b; the isolated yield = 80 %. ¹H NMR (600 MHz, CDCl₃): δ (ppm) 8.04 (d, 2H, J = 4.2 Hz), 7.22 (d, 2H, J = 4.2 Hz) (Supporting Information Figure S8). Anal. Calcd. for C₁₄H₄Br₂F₂N₂S₃: C, 34.03; H, 0.82; Br, 32.34; F, 7.69; N, 5.67; S, 19.46. Found: C, 34.10; H, 0.79; N, 5.72; S, 19.19. MS (EI) Calcd: 493.8. Found: 494.

4.9. Synthesis of Poly[N-9'-heptadecanyl-2,7-carbazole-*alt*-5,5-(4,7-di-2'-thienyl-5-fluoro-2,1,3-benzothiadiazole)] (PCDTF₂FBT). 4a (145 mg, 0.30 mmol) and 5 (200 mg, 0.30 mmol) were dissolved in anhydrous toluene (10 mL) and argon-bubbled for 10 min in a tube-type schlenk flask. Pd₂(dba)₃ (4.2 mg, 3 mol %, 4.5 μmol), P(o-tolyl)₃ (8.2 mg, 27 μmol), K₃PO₄ (254 mg, 1.2 mmol), distilled water (3 ml), and Aliquat 336 (1 drop) were sequentially added into the flask. The reaction mixture was stirred and refluxed for 48 h before end-capping with phenylboronic acid and bromobenzene (0.03 mmol each). After it was cooled down, the mixture was poured into MeOH. The precipitate was collected and then purified by Soxhlet extraction with acetone, methanol, hexane, and chloroform in

sequence. The chloroform fraction was concentrated to small volume, which was followed by re-precipitation in MeOH. Finally, the precipitate was collected by suction filtration and completely dried in vacuum oven to afford deep purple polymer powder (120 mg, 55 %). GPC analysis, $M_n = 11\,000\text{ g mol}^{-1}$, $M_w = 15,290\text{ g mol}^{-1}$, and PDI = 1.39 (against PS standard). ¹H NMR (600 MHz, CDCl₂CDCl₂, 300 K): δ (ppm) 8.34 (br, 1H), 8.21 (br, 1H), 8.12 (br, 2H), 7.84 (br, 2H), 7.73 (br, 1H), 7.56 (br, 4H), 4.69 (br, 1H), 2.40 (br, 2H), 2.08 (br, 2H), 1.30–1.16 (br, 24H), 0.88–0.80 (br, 6H) (Supporting Information Figure S9). ¹⁹F NMR (564 MHz, CDCl₃): δ (ppm) –108.20.

4.10. Synthesis of Poly[N-9'-heptadecanyl-2,7-carbazole-*alt*-5,5-(4,7-di-2'-thienyl-5,6-fluoro-2,1,3-benzothiadiazole)] (PCDT₂FBT). Synthesis of Poly[N-9'-heptadecanyl-2,7-carbazole-*alt*-5,5-(4,7-di-2'-thienyl-5,6-fluoro-2,1,3-benzothiadiazole)] (PCDT₂FBT) was carried out in the same manner as PCDTF₂FBT. 4b (150 mg, 0.30 mmol), 5 (200 mg, 0.30 mmol), anhydrous toluene (10 mL), Pd₂(dba)₃ (4.2 mg, 3 mol %, 4.5 μmol), P(o-tolyl)₃ (8.2 mg, 27 μmol), K₃PO₄ (254 mg, 1.2 mmol), distilled water (3 mL), and Aliquat 336 (1 drop). PCDT₂FBT (100 mg, 44 %). GPC analysis, $M_n = 31\,500\text{ g mol}^{-1}$, $M_w = 64,500\text{ g mol}^{-1}$, and PDI = 2.05 (against PS standard). ¹H NMR (600 MHz, CDCl₂CDCl₂, 300 K): δ (ppm) 8.35 (br, 1H), 8.06 (br, 1H), 7.89 (br, 1H), 7.70 (br, 1H), 7.55 (br, 4H), 7.22 (br, 2H), 4.64 (br, 1H), 2.38 (br, 2H), 2.04 (br, 2H), 1.33–1.17 (br, 24H), 0.90–0.81 (br, 6H) (Supporting Information Figure S10). ¹⁹F NMR (564 MHz, CDCl₃): δ (ppm) –128.12.

4.11. Materials and General Characterization Methods. All chemicals and solvents were purchased from Aldrich and Acros chemical companies and used as received without further purification. THF was distilled over sodium/benzophenone. 4-Fluoro-1,2-phenyldiamine and 4,5-difluoro-1,2-phenyldiamine were purchased from Alfa Aesar and TCI chemical incorporation, respectively. 2,7-bis(4',4',5',5'-tetramethyl-1',3',2'-dioxaborolan-2'-yl)-N-9'-heptadecanilcarbazole (5) was prepared according to reported procedures.¹⁸ ¹H, ¹³C, and ¹⁹F NMR were recorded on Varian VNRS 600 MHz spectrophotometer using the deuterated chloroform (CDCl₃) or tetrachloroethane (CDCl₂CDCl₂) with TMS as an internal standard. Elemental analyses of carbon, hydrogen and sulfur were carried out with Flash 2000 elemental analyzer and mass spectra were measured with a Varian 450-GC and 320-MS. Thermogravimetric analysis (TGA) was performed using Q200 from TA Instruments on heating rate of 10 °C min⁻¹ in N₂ atmosphere. To investigate molecular weight and polydispersity index (PDI) of the new polymers, gel permeation chromatography (GPC) was carried out with Agilent 1200 series and miniDAWN TREOS using THF as solvent against PS as a standard. UV–vis absorption spectra were recorded on a Varian Carry 5000 spectrophotometer at room temperature. Photoluminescence was measured by Cary Eclipse. The electrochemical data was obtained from VersaSTAT3 Princeton Applied Research Potentiostat in a three-electrode cell system using 0.1 M tetrabutylammonium hexafluorophosphate (Bu₄NPF₆) in acetonitrile as the electrolyte at a scan rate of 50 mV/s at room temperature. Ag/Ag⁺ 0.1 M of AgNO₃ in acetonitrile as a reference electrode, a platinum counter electrode, and a polymer-coated platinum working electrode were used, respectively. The Ag/Ag⁺ reference electrode was calibrated using a ferrocene/ferrocenium redox couple as an external standard, whose oxidation potential is set at –4.8 eV with respect to zero vacuum level. The HOMO energy levels were obtained from the equation HOMO (eV) = –(E_(ox)^{onset} – E_(ferrocene)^{onset} + 4.8). The LUMO levels of polymers were obtained from the equation LUMO (eV) = –(E_(red)^{onset} – E_(ferrocene)^{onset} + 4.8). AFM measurements were performed using a Digital Instruments dimension atomic force microscope controlled by a Nanoscope scanning probe microscope controller. XRD analysis for all of the films was performed with a Bruker D8 Advance high resolution X-ray diffractometer. The thin films cast from solution (onto a Si wafer as substrate) was studied by X-ray diffraction (XRD) analysis. The radiation was a monochromatized Cu Kα beam with wavelength λ = 0.15418 nm.

4.12. Fabrication of Field-Effect Transistors. Highly doped n⁺-Si wafers were used as substrates and a layer of 200 nm of silicon

dioxide (SiO₂ grown by thermal oxidation) was used as the gate dielectric layer. Au (60 nm) was successively evaporated with shadow mask to obtain source and drain electrodes. The interdigitated structure of the source–drain contacts determined a channel length of 50 μm and a channel width of 2950 μm. Substrates were cleaned by acetone, isopropanol and dried at 100 °C oven for 20 min, and treated with octadecyltrichlorosilane (OTS) at room temperature for over 12 h to treat the surface. Organic semiconductor layers (60 nm) were deposited by spin-coating at 2000 rpm. All fabrication processes were carried out in a glove box filled with N₂. Electrical characterization was performed using a Keithley semiconductor parametric analyzer (Keithley 4200-SCS) under N₂ atmosphere. The electron mobility (μ) was determined using the following equation in the saturation regime; $I_{ds} = (WC_i/2L) \times \mu \times (V_{gs} - V_T)^2$, where C_i is the capacitance per unit area of the SiO₂ dielectric ($C_i = 15$ nF/cm²) and V_T is the threshold voltage.

4.13. Fabrication of bulk heterojunction solar cells. Polymer solar cell devices were fabricated according to the following procedure. First, the ITO-coated glass substrate was cleaned with detergent, then ultrasonicated in distilled water, acetone and isopropyl alcohol, and then dried overnight in an oven at 100 °C. Poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) (PEDOT:PSS) was spin-cast at 4000 rpm for 40 s. The substrate was then dried for 10 min at 140 °C in air. Subsequently, it was moved into a glove box for spin-coating the active layer. The mixed solution of PCDTFBT:PC₇₁BM (from 1:1 to 1:4 (w/w)), PCDT2FBT:PC₇₁BM (from 1:1 to 1:4 (w/w)) and PCDTBT:PC₇₁BM (from 1:1 to 1:4 (w/w)) in chlorobenzene (CB) were then spin-coated at 1500 rpm for 60 s on top of the PEDOT:PSS layer to obtain a BHJ film, respectively. Those samples were brought into a vacuum system ($\sim 10^{-7}$ Torr), and an Al electrode (100 nm) was deposited on top of the each BHJ layer. Typical devices were thermally annealed for 10 min at 120, 140, and 150 °C, gradually. In addition, the device structures of the hole and electron only devices are ITO/PEDOT:PSS/(PCDTFBT or PCDT2FBT):PC₇₁BM/Au and FTO/(PCDTFBT or PCDT2FBT):PC₇₁BM/Al, respectively. Typical devices were thermally annealed. The samples were not exposed to ambient air after being loaded into the glove box. The solar cell devices were illuminated at an intensity of 100 mW cm⁻². For more accurate information, the IPCE measurements were carried out with QEX7. The space-charge-limited current (SCLC) mobilities were estimated the Mott–Gurney square law $J_{SCLC} = 9/8 \times \epsilon_r \epsilon_0 \times \mu (V^2/L^3)$, where ϵ_r is the dielectric constant of the material, ϵ_0 is the permittivity of free space, L is the distance between the cathode and anode, which is equivalent to the film thickness, and V is the applied voltage.

■ ASSOCIATED CONTENT

Supporting Information

¹H NMR, ¹⁹F NMR, and TGA data for polymers, additional DFT calculation results for trimmers, and inverted solar cell performances. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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Notes

The authors declare no competing financial interest.

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